

HDPE

Grades Used in Injection Molding Applications (1/2)

Properties	Physical			Mechanical					Thermal	Other	Specific Characteristics and Typical Customer Applications		
	Density	MFR		Tensile Modulus	Tensile Stress at Yield	Tensile Elongation at Yield	Charpy Notched Impact Strength		Shore Hardness (Shore D)	Ball Indentation Hardness (H132/30)		Vicat Softening Temp (B/50)	ESCR (FNCT: 6.0 MPa, 2% Arkopal, 50 °C)
	23 °C	190 °C, 2.16 kg	190 °C, 5 kg				23 °C	-30 °C					
Test Method	ISO 1183	ISO 1133		ISO 527			ISO 179-1/1eA		ISO 868	ISO 2039-1	ISO 306	ISO 16770	
Unit	g/cm ³	g/10 min		MPa	MPa	%	kJ/m ²			MPa	°C	h	
High Density Polyethylene, <i>Hostalen</i>													
<i>Hostalen</i> GC 7260	0.960	8.0	23	1450	30	7	4.0	4.5	61	58	74	2.5	High stiffness, good impact resistance at low temperatures and optimum ESCR. Typical customer applications: crates, cartridges, caps & closures, toys & leisure products, housewares and panels & profiles
<i>Hostalen</i> GC 7260 LS	0.960	8.0	23	1450	30	7	4.0	4.5	61	58	74	2.5	Light-stabilized (UV) grade with high stiffness, good impact resistance at low temperatures and optimum ESCR. Typical customer applications: crates, toys & leisure products, housewares, panels & profiles and lids for dust bins
<i>Hostalen</i> GC 7258	0.958	8.0	22	1400	28	7	4.0	4.5	62	56	73	2.5	High stiffness combined with optimum ESCR, good impact resistance at low temperatures. Typical customer applications: cartridges, caps & closures, crates, toys & leisure, housewares and panels & profiles
<i>Hostalen</i> GD 7255	0.955	4.0	11	1200	27	8	4.0	4.5	60	52	73	4.5	High impact resistance at low temperatures, good stiffness and optimum ESCR. Typical customer applications: crates, caps & closures, toys & leisure products, housewares, panels & profiles and pallets
<i>Hostalen</i> GD 7255 LS	0.955	4.0	11	1200	27	8	4.0	4.5	60	52	73	4.5	Light-stabilized (UV) grade with high impact resistance at low temperatures, good stiffness and optimum ESCR. Typical customer applications: crates, caps & closures, toys & leisure products, panels & profiles, dust bins and pallets

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LDPE

Grades Used in Injection Molding Applications (2/2)

Properties	Physical			Mechanical					Thermal	Specific Characteristics and Typical Customer Applications		
	Density	MFR		Tensile Modulus	Tensile Stress at Yield	Tensile Elongation / Strain at Yield	Charpy Notched Impact Strength		Shore Hardness (Shore D)		Ball Indentation Hardness (H49/30)	Vicat Softening Temp (A/50)
	23 °C	190 °C, 2.16 kg	190 °C, 5 kg				23 °C	-30 °C				
Test Method	ISO 1183	ISO 1133		ISO 527			ISO 179-1/1eA		ISO 868	ISO 2039-1	ISO 306	
Unit	g/cm ³	g/10 min		MPa	MPa	%	kJ/m ²			MPa	°C	
Low Density Polyethylene, Lupolen												
<i>Lupolen 1800 H</i>	0.919	1.5	–	200	9	N/A	N/A	N/A	45	15	88	Low density, good flexibility, high impact and optimum ESCR. Typical customer applications: shoe insoles, pipe clamps, lids, car boot/trunk lining, brushes and champagne corks
<i>Lupolen 1800 P</i>	0.918	15	-	200	9	NA	NA	NA	45	12	80	Low density, good flexibility and high flowability. Applications include use as a base resin for masterbatches and compounding
<i>Lupolen 1800 S</i>	0.917	20	–	160	8	N/A	N/A	N/A	45	13	80	Low density, good flexibility and high flowability. Typical customer applications: ink cartridges, shoes and flippers for swimming, and brushes. Other applications include use as a base resin in masterbatches and compounding
<i>Lupolen 1800 U</i>	0.918	65	–	180	8	N/A	N/A	N/A	45	12	75	Very high flowability with good balance of toughness, softness, dimensional stability and easy processability. Typical customer applications: consumer packaging and thin-wall injection molding. Other applications include use in masterbatches and as a viscosity modifier for compounds
<i>Lupolen 2420 K</i>	0.924	4	–	260	11	N/A	N/A	N/A	48	18	92	Medium-flow LDPE with good impact resistance and optimum ESCR. Typical customer applications: collector trays for perforators, seals, bottle closures & packaging and safety traps in baby highchairs. Additional version (<i>Lupolen 2426 K</i>) with slip agent available
<i>Lupolen 3020 K</i>	0.928	4	–	300	13	N/A	N/A	N/A	51	21	97	Medium-flow LDPE with good stiffness and optimum ESCR. Typical customer applications: ink cartridges and hand grips. Additional version (<i>Lupolen 3026 K</i>) with slip agent available

N/A = Not Applicable

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